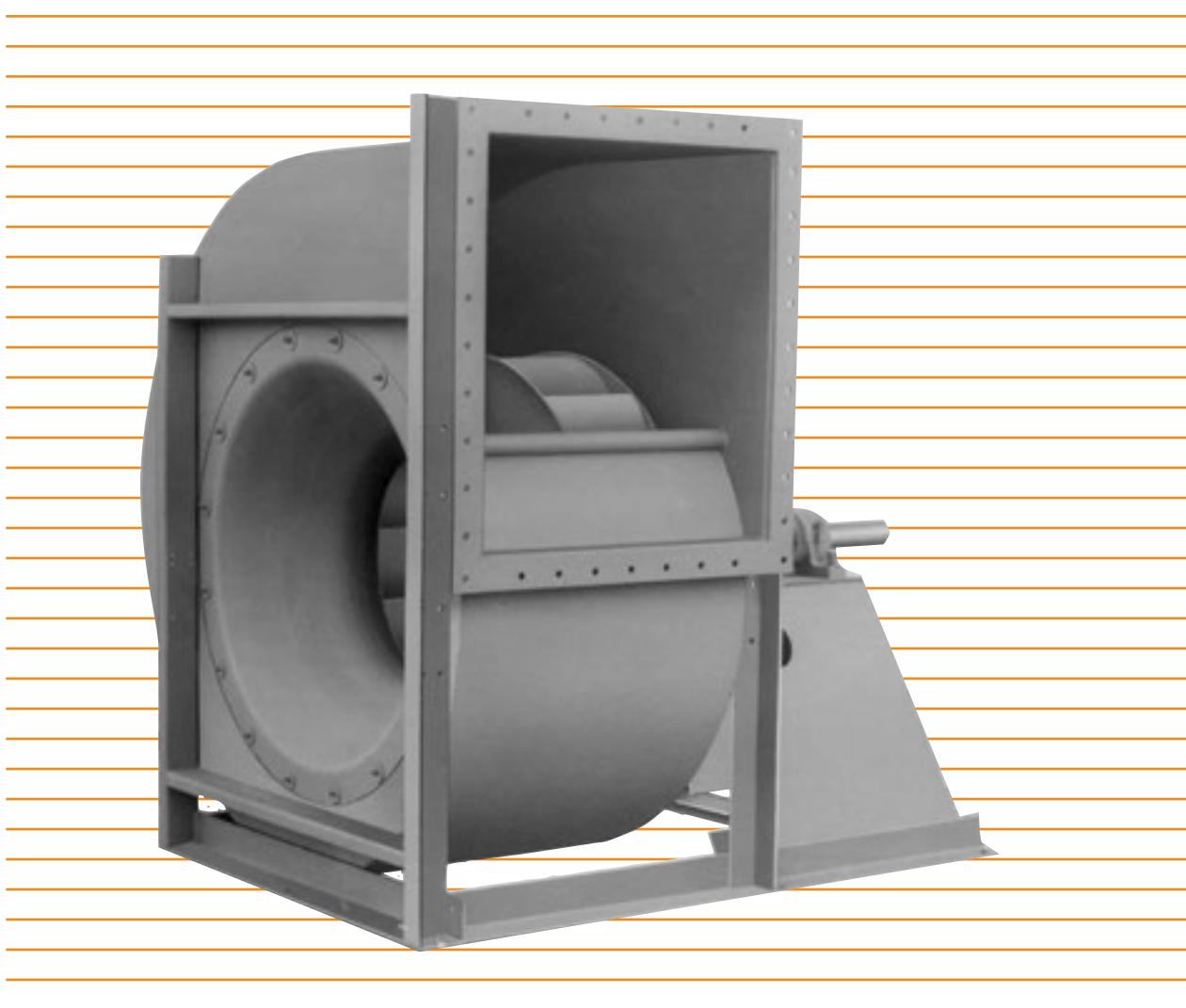


Series 5000 Centrifugal BI Fans

Design 5020 • Class I, II, & III



Series 5000 Centrifugal BI Fans

The Design 5020 BI fan is a quiet, highly efficient, and stable operating fan suited for a broad range of industrial and commercial applications.

Industrial supply and exhaust:

- Fume Exhaust
- Light Dust Collection
- Spray Booth Exhaust
- Pulp and Paper Machines
- Heat Applications
- Special Stainless Steel and Aluminum Construction
- Light Moisture Applications

Design Features	2
General Information	3
Accessories	4
Selection	6
Performance Data	8
Dimensions	27
Fan Geometry	31
Sound Data	31
Centrifugal Fan Arrangements	32

Housing & Framing

Rugged heavy gauge all welded steel housings with substantial framing sections for maximum rigidity.

BI Wheel

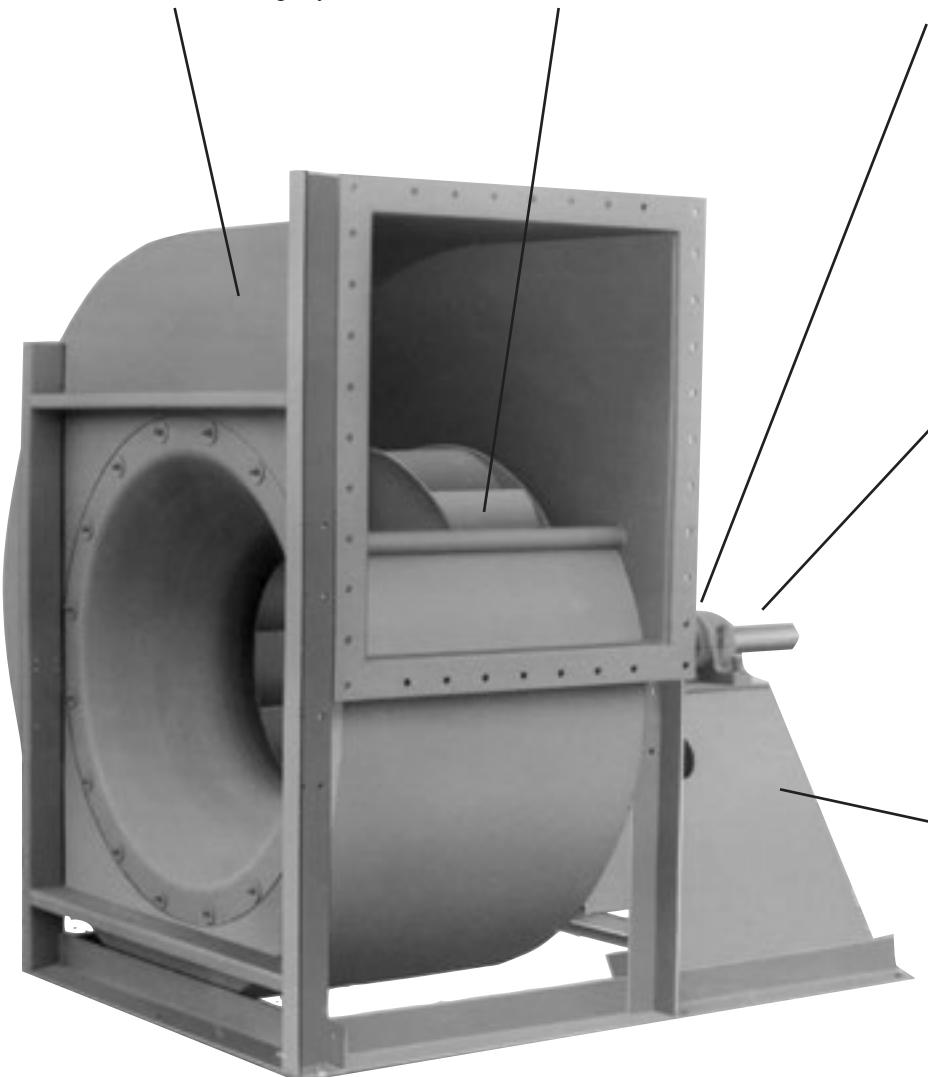
Heavy gauge, single thickness, backward inclined blades.

Bearings

Heavy duty precision ball or roller bearings sized for generous B-10 life.

Shafts

Turned ground and polished or fully machined to close dimensional tolerance.

Heavy Duty Structural Bearing Pedestal**Balancing**

Wheels are dynamically balanced to ISO 1940 specifications for smooth operation.

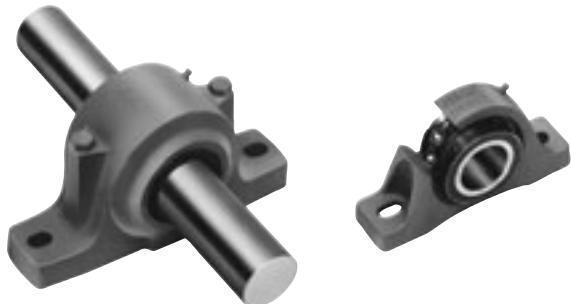
Shafts and Bearings

Shafts

Selected to have suitable strength and operate well below the first critical speed for each maximum class condition.

Bearings

Antifriction, grease lubricated, self aligning ball or roller types, solid or split housing, manufactured to internationally adopted standards by companies having worldwide acceptance and support services. Bearings are selected for continuous belt driven operation with a generous bearing life throughout each full class range.



Design 5020 Centrifugal BI Wheel

The Northern Blower BI wheel is ruggedly designed for high operating efficiency. The blades are formed from heavy gauge single thickness sheets. Continuously welded steel construction is standard. Available from 13 1/2" to 80 3/4" diameters.



Classes of Construction

Arrangement	Fan Size Range	
	Class I & II	Class III
A/1 - SISW	1350 - 8075	2225 - 6600
A/9 - SISW	1350 - 6000	2225 - 6000
A/10 - SISW	1350 - 3650	N.A.

Capacities

600 CFM to 160,000 CFM

Pressures

Class I	to	7" S.P. (Size 1350 - 8075)
Class II	to	12" S.P. (Size 1350 - 8075)
Class III	to	19" S.P. (Size 2225 - 6600)

Temperatures

Operating Temperatures to 800° F

See Table 2, Page 6

Variable Inlet Vanes

Variable Inlet Vanes provide accurate volume control with minimal reduction in performance efficiency. Fan performance remains stable through fully open to fully closed positions. Available for both manual and automatic operation to temperatures of 300° F. Special design available for temperatures to 650° F.



Outlet Damper

Outlet Dampers are the least expensive air volume control device but are less efficient than Variable Inlet Vanes or Inlet Box with Inlet Damper. Northern Blower Outlet Dampers have punched flanges on both ends to allow for convenient fan and duct connections. Both parallel blade and opposed blade designs are available for operating temperatures to 650° F.



Inlet Box/ Inlet Box Damper

An Inlet Box provides smooth aerodynamic airflow into the fan inlet. The box is a bolted-on design. Inlet Dampers also are available in conjunction with the Inlet Box for efficient air volume control.



Raised Access Door

Access door raised 6" beyond scroll surface to provide room for insulation on exterior of fan housing. Insulated door plug surface is flush with inside of housing scroll.



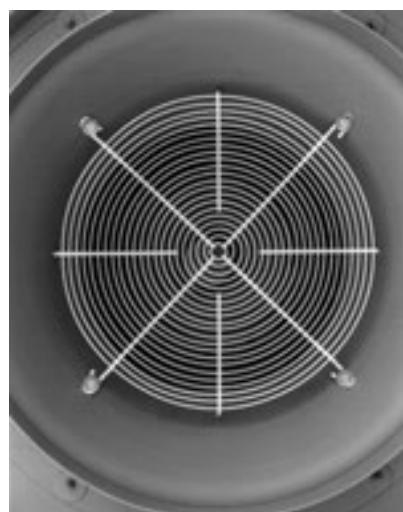
Flush Access Door

Access door mounted flush to the fan scroll and secured with bolted clips. Quick release handle system also available.



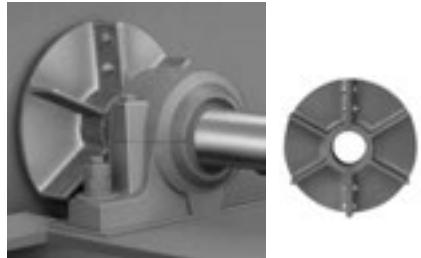
Inlet Screen

Steel screen mounted to the inlet cone.



Cooling Wheel

Split aluminum wheel mounted between the inboard bearing and the fan housing. Protects the inboard bearing from shaft conveyed heat and housing radiated heat. Supplied with protective guard as standard. Required for high temperature application; see Table 2 on Page 6.



Shaft Seal

Used to reduce leakage through the shaft hole in the housing. Seal material of aluminum, brass, or compressed non-asbestos gasket sheet, depending on fan application.



Belt Guard

Enclosed on all sides for safe operation and vented to prevent overheating. Tachometer holes, hinged cover, and safety colour coatings also available.



Flanged Outlet/ Flanged Inlet

Punched flanges to facilitate the bolting of duct connections to the fan inlet and outlet. Flanged Outlet needed when the fan is to be fitted with an Outlet Damper.



Vibration Isolation Base

Rigid steel frame to provide a common mounting platform for fan and motor. May be ordered with spring or rubber-in-shear isolators and motor slide base.



Additional Accessories

- Spark Resistant Construction
- Shaft and Bearing Guards
- Protective Coatings
- Split Housings
- Special Metals
- Drain Openings
- High Temperature Construction
- Extended Grease Fittings
- Insulation Clips
- Split Block Bearings
- Mounted Drive Package
- Square Flanged Inlet

Due to the wide variety of BI fans available from Northern Blower we are unable to publish all information in one bulletin. Further information on custom fans is available from your Northern Blower sales representative.

Fan Selection at Elevated Temperature and Altitude

Fan Selection Tables

Ratings shown in the Performance Tables are based on standard air density of .075 pounds per cubic foot at the fan inlet. Standard air is dry air at 70°F and 29.92" Hg barometric pressure. When air density varies from standard, due to temperature or altitude changes, the Air Density Correction Factor from Table 3 is applied. Refer to the sample selection that follows.

Note that data in the selection tables does not include the effects of accessories such as inlet dampers, outlet dampers, screens, or other components in the air stream.

High Temperature

Fans selected for high temperature service must fall within the limits for a particular arrangement as shown in Table 2. For selection, both fan performance and physical operating limits must be corrected. Refer to the sample selection on the following page.

Table 1

Size	Wheel & Shaft Maximum Speeds at 70°F (SISW only)					
	Class I		Class II		Class III	
	Shaft	Wheel	Shaft	Wheel	Shaft	Wheel
1350	3032	3335	3951	4149		
1500	2719	2855	3542	3613		
1650	2471	2595	3219	3219		
1825	2190	2300	2854	2911		
2000	1996	1996	2600	2652		
2225	1802	1892	2347	2464	2953	3101
2450	1694	1728	2208	2318	2777	2777
2700	1538	1615	2003	2103	2520	2646
3000	1383	1452	1802	1892	2267	2380
3300	1246	1308	1624	1705	2042	2083
3650	1126	1182	1467	1467	1845	1845
4025	1021	1072	1331	1358	1674	1758
4450	922	968	1201	1225	1511	1541
4900	837	879	1090	1145	1371	1398
5425	756	794	986	1035	1240	1265
6000	683	697	890	935	1120	1176
6600	621	652	810	851	1018	1038
7300	562	590	732	732		
8075	508	508	662	662		

Table 2

High Temperature Operating Limits		
Arrangement	Without Cooling Wheel	With Cooling Wheel
1 SW	300°F	650°F *
10 SW	150°F	N/A
9 SW	300°F	650°F

* 800°F with cooling wheel and shaft seal.

Table 3

Air Temp °F	Elevation (Feet) above Sea Level						
	0	500	1000	2000	3000	4000	5000
-40°	.79	.81	.82	.85	.88	.92	.95
0°	.87	.88	.90	.93	.97	1.00	1.04
40°	.94	.96	.98	1.01	1.05	1.09	1.13
70°	1.00	1.02	1.04	1.08	1.12	1.16	1.20
100°	1.06	1.08	1.10	1.14	1.18	1.22	1.27
140°	1.13	1.15	1.17	1.22	1.26	1.31	1.36
180°	1.21	1.23	1.25	1.30	1.35	1.40	1.45
200°	1.25	1.27	1.29	1.34	1.39	1.44	1.50
250°	1.34	1.36	1.39	1.44	1.49	1.55	1.61
300°	1.43	1.46	1.49	1.54	1.60	1.66	1.72
350°	1.53	1.56	1.58	1.64	1.71	1.77	1.84
400°	1.62	1.65	1.68	1.75	1.81	1.88	1.95
450°	1.72	1.75	1.78	1.85	1.92	1.99	2.06
500°	1.81	1.84	1.88	1.95	2.02	2.10	2.18
600°	2.00	2.04	2.07	2.15	2.23	2.32	2.40
700°	2.19	2.23	2.27	2.35	2.44	2.53	2.63
800°	2.38	2.42	2.46	2.56	2.65	2.75	2.86

Table 4

Safe Speed Deration Factors		
Temp °F	Steel Wheel	Steel Shaft
-50 to 150	1.0	1.0
200	.93	1.0
300	.89	1.0
400	.86	.99
500	.82	.97
600	.79	.96
700	.76	.95
800	.68	.94

Sample Selection of a Belt Drive Fan

Select a fan for the operating conditions of 7500 CFM at 2-1/2" SP, 500° F and 0 feet elevation.

- 1) Multiply the Operating SP by the Air Density Correction Factor (Table 3) to obtain Equivalent SP:

$$\text{Equivalent SP} = \text{Operating SP} \times \text{Air Density Corr. Factor}$$

$$= 2\frac{1}{2}'' \times 1.81 = 4\frac{1}{2}''$$

- 2) From the Performance Table, select the fan size. For 7500 CFM at 4-1/2" SP an efficient selection would be a size 2450 fan. Interpolating from the Performance Table given on page 14, the selection fan performance is 1505 RPM and 7.13 BHP at standard temperature and pressure.
- 3) Divide the Equivalent BHP by the Air Density Correction Factor to obtain the Operating BHP:

$$\text{Operating BHP} = \frac{\text{Equivalent BHP}}{\text{Air Density Correction Factor}}$$

$$= \frac{7.13}{1.81} = 39.4 \text{ BHP}$$

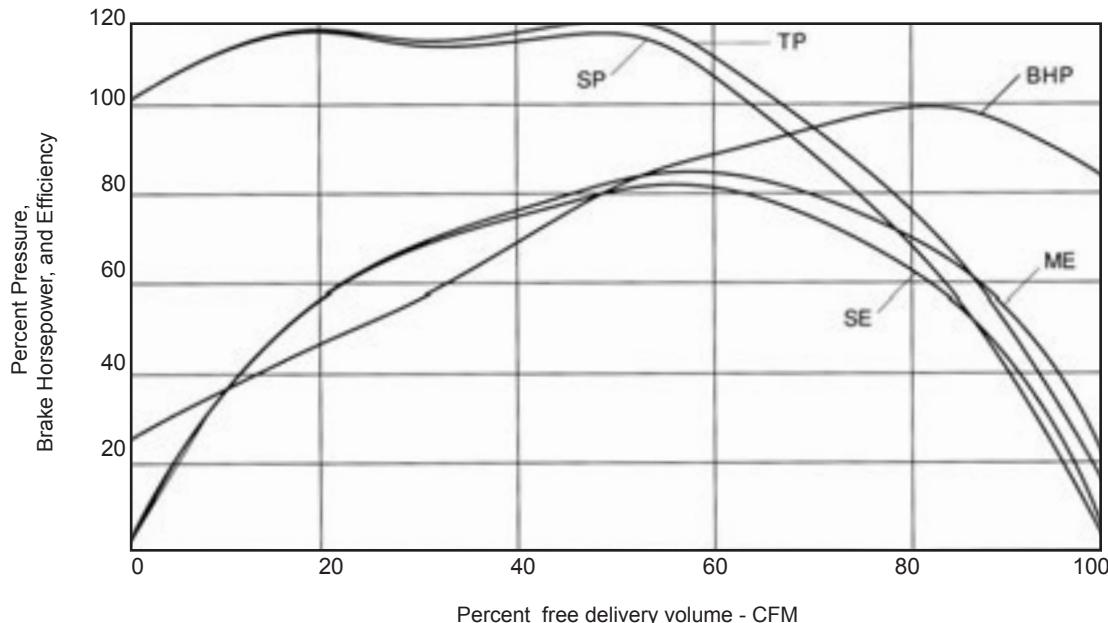
- 4) Multiply the Wheel & Shaft Maximum Speed at 70°F values (Table 1) by the Wheel & Shaft Safe Speed Deration Factors (Table 4). For size 2450, Class II, the maximum speed at 500°F is:

$$\text{Wheel} = 2318 \times 0.82 = 1901 \text{ RPM}$$

$$\text{Shaft} = 2208 \times 0.97 = 2142 \text{ RPM}$$

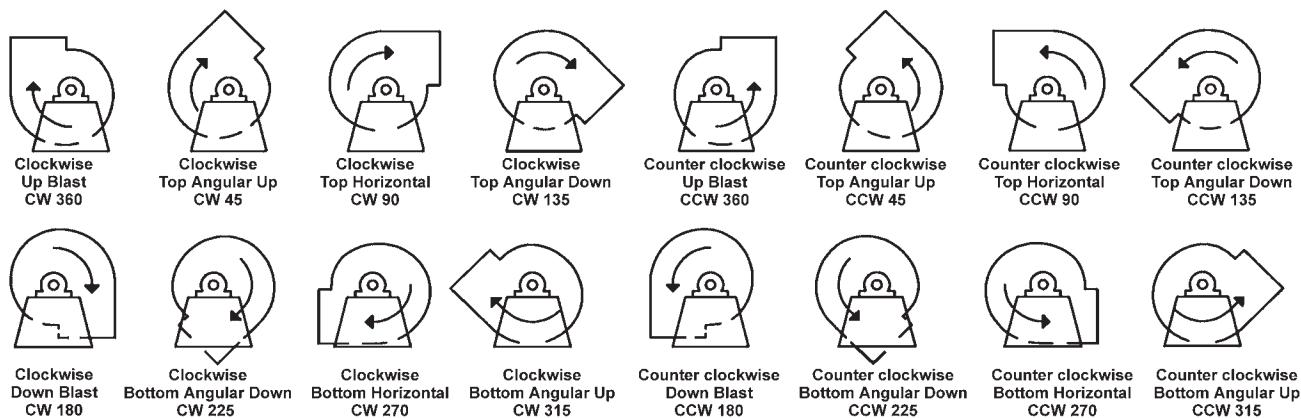
Since the fan selection speed of 1505 RPM is below both the maximum allowable wheel and shaft speeds, the Class II fan is a suitable selection.

Design 5020 Performance Curve



- High Efficiency
- Stable Operation

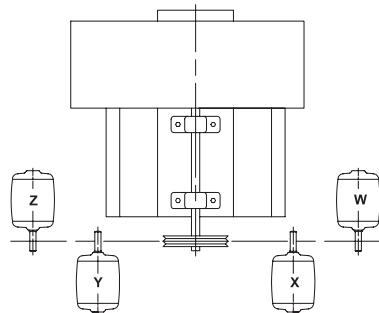
Designations for Rotation and Discharge of Centrifugal Fans



Notes:

- 1) Direction of rotation is determined from the drive side of the fan.
- 2) On single inlet fans, the drive side is always considered as the side opposite the fan inlet.
- 3) On double inlet fans with drives on both sides, the drive side is that with the higher powered drive unit.
- 4) Direction of discharge is determined in accordance with the diagrams. Angle of discharge is referred to the vertical axis of the fan and designated in degrees from such standard reference axis. Angle of discharge may be any intermediate angle as required.
- 5) For a fan inverted for ceiling suspension, or side wall mounting, the direction of rotation and discharge is determined when the fan is resting on the floor.

Standard Motor Position for Centrifugal Fans



- 1) Motor positions for a centrifugal fan have been given letter designations as shown.
- 2) These letter designations generally are used only when the motor is mounted separate from the fan proper (i.e. on the ground or on a common fan and motor integral base).

Sound Data

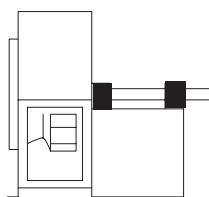
Northern Blower Inc. certifies that the product shown herein is licensed to bear the AMCA Seal. Fan Sound Ratings are based on tests and procedures in accordance with AMCA Publication 211 and AMCA Publication 311, and comply with the requirements of the AMCA Certified Ratings Program.

Fan sound data testing was conducted according to AMCA Standard 300 in an AMCA Registered Laboratory. The Certified Sound Ratings Seal provides increased assurance that the published sound ratings are both reliable and accurate.

Sound data was obtained in accordance with AMCA Standard 300, Reverberant Room Method of Sound Testing of Fans, published in accordance with AMCA Standard 301, Methods for Calculating Fan Sound Ratings from Laboratory Test data. Upon request Northern Blower will provide Sound Level Ratings for any fan selection from this catalogue. Refer also to the Northern Blower Sound Bulletin.

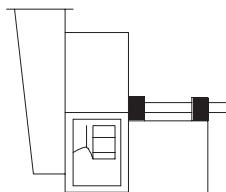
SW - Single Width
SI - Single Inlet

DW - Double Width
DI - Double Inlet



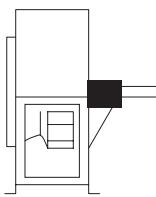
1 SWSI

For belt drive or direct connection. Impeller overhung. Two bearings on base.



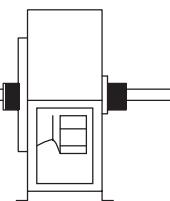
1 SWSI c/w BOX

For belt drive or direct connection. Impeller overhung. Two bearings on base. Inlet box may be self-supporting.



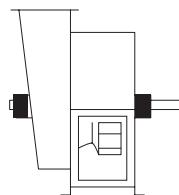
2 SWSI

For belt drive or direct connection. Impeller overhung. Bearings in bracket supported by fan housing.



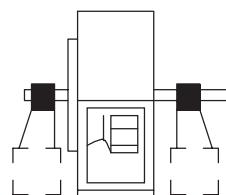
3 SWSI

For belt drive or direct connection. One bearing on each side and supported by fan housing.



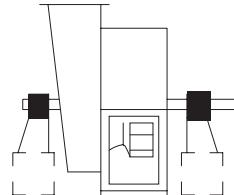
3 SWSI c/w BOX

For belt drive or direct connection. One bearing on each side and supported by fan housing and inlet box. Shaft extending through inlet box.



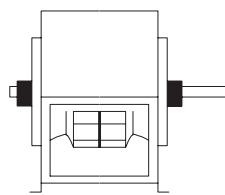
3 SWSI c/w IND. PED.

For belt drive or direct connection. Housing is self-supporting. One bearing on each side supported by independent pedestals.



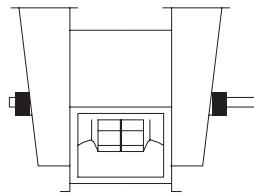
3 SWSI c/w BOX & IND. PED.

For belt drive or direct connection. Housing is self-supporting. One bearing on each side and supported by independent pedestals with shaft extending through inlet box.



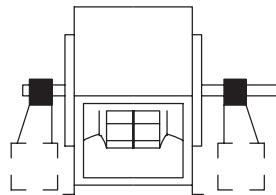
3 DWDI

For belt drive or direct connection. One bearing on each side and supported by fan housing.



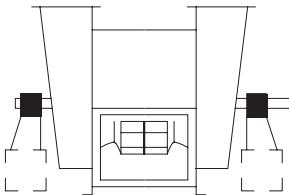
3 DWDI c/w BOXES

For belt drive or direct connection. One bearing on each side and supported by inlet boxes. Shaft extending through inlet boxes.



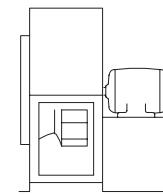
3 DWDI c/w IND. PED.

For belt drive or direct connection. Housing is self-supporting. One bearing on each side and supported by independent pedestals.



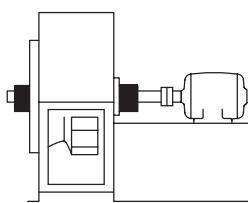
3 DWDI c/w BOXES & IND. PED.

For belt drive or direct connection. Housing is self-supporting. One bearing on each side supported by independent pedestals with shaft extending through inlet box.



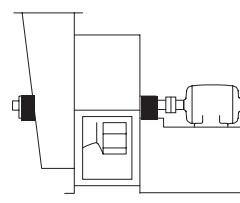
4 SWSI

For direct drive. Impeller overhung on prime mover shaft. No bearings on fan. Prime mover base mounted or integrally directly connected.



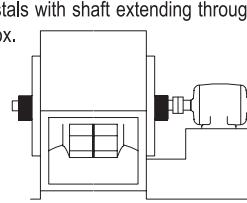
7 SWSI

For belt drive or direct connection. Arrangement 3 plus base for prime mover.



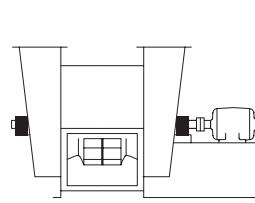
7 SWSI c/w BOX

For belt drive or direct connection. Arrangement 3 plus base for prime mover. Shaft extending through inlet box.



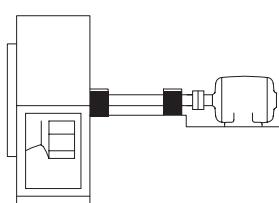
7 DWDI

For belt drive or direct connection. Arrangement 3 plus base for prime mover.



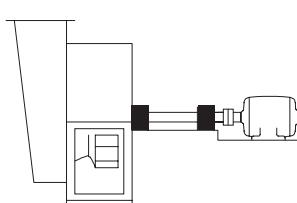
7 DWDI c/w BOXES

For belt drive or direct connection. Arrangement 3 plus base for prime mover. Shaft extending through inlet box.



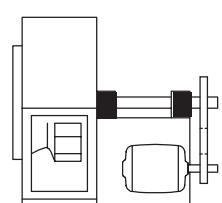
8 SWSI

For belt drive or direct connection. Arrangement 1 plus extended base for prime mover.



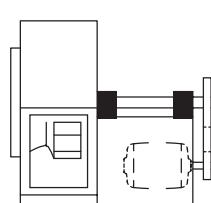
8 SWSI c/w BOX

For belt drive or direct connection. Arrangement 1 plus extended base for prime mover.



9 SWSI

For belt drive. Impeller overhung, two bearings, with prime mover outside base.



10 SWSI

For belt drive. Impeller overhung, two bearings, with prime mover inside base.



Northern Blower Inc.
901 Regent Avenue West
Winnipeg, Manitoba
Canada R2C 2Z8
📞 204.222.4216
📠 204.222.7601
✉️ info@northernblower.com
💻 www.northernblower.com